## INTERNATIONAL SEARCH REPORT

International application No.

PCT/SE 2004/001853

#### A. CLASSIFICATION OF SUBJECT MATTER

IPC7: B23C 5/20
According to International Patent Classification (IPC) or to both national classification and IPC

#### **B. FIELDS SEARCHED**

Minimum documentation searched (classification system followed by classification symbols)

#### IPC7: B23C

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

## SE,DK,FI,NO classes as above

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

## EPO-INTERNAL, WPI DATA, PAJ

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	DE 3314049 A1 (MONTANWERKE WALTER GMBH), 25 October 1984 (25.10.1984), page 9, line 7 - line 12, figures 1,3, abstract	1,2,4,5
Y	<del></del>	3
x	AU 756749 B2 (KENNAMETAL INC.), 23 January 2003 (23.01.2003), figure 5, abstract	1,2,4,5
Y		3
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11				
LX	Further documents are listed in the continuation of Bo	x C.	X See patent family annex.	
١.	Special categories of cited documents:		• • •	
"A"	document defining the general state of the art which is not considered to be of particular relevance	-1	later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention	
"E"	earlier application or patent but published on or after the international filing date	"X"	document of particular relevance: the claimed investigation	
"L"	document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other		considered novel or cannot be considered to involve an inventive step when the document is taken alone	
	special reason (as specified)	"Y"	document of particular relevance: the claimed invention cannot be	
<b>"O"</b>	document referring to an oral disclosure, use, exhibition or other means		considered to involve an inventive step when the document is combined with one or more other such documents, such combination	
"P"	document published prior to the international filing date but later than		being obvious to a person skilled in the art	
	the priority date claimed	"&"	document member of the same patent family	
Date of the actual completion of the international search		Date o	f mailing of the international search report	
24	February 2005		- 8	
Name and mailing address of the ISA/		Authorized officer		
Swedish Patent Office		, 10000	rece officel.	
Box 5055, S-102 42 STOCKHOLM				
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	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Category*	DATABASE WPI Week 199903 Derwent Publications Ltd., Lpndon, GB; Class P54, AN 1999-028328 & JP 10291115 A (HITACHI TOOL KK), 04 November 1998 (1998-11-04)	1,2,4,5
Y	abstract	3
•		
4	US 6619891 B2 (LO. HANSSON ET AL), 16 Sept 2003 (16.09.2003), figure 1, abstract	1-5
١	EP 0711619 A1 (MITSUBISHI MATERIALS CORPORATION), 15 May 1996 (15.05.1996), figure 1, abstract	1-5

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DE	3314049	A1	25/10/1984	NON	E	
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